

## XI JORNADA DE JÓVENES INVESTIGADORES DEL I3A

# SiC Based Power Converter for Industrial Induction Hardening of Steel Probes

A. Mendi-Altube<sup>(1,2)</sup>, I. Villar<sup>(1)</sup>, C. Carretero<sup>(2)</sup> y J. Acero<sup>(2)</sup>

<sup>(1)</sup>Ikerlan Technology Research Centre, Basque Research and Technology Alliance (BRTA), Arrasate-Mondragon, Spain

<sup>(2)</sup>Instituto de Investigación en Ingeniería de Aragón I3A, Universidad de Zaragoza, 50018 Zaragoza, Spain

IH systems are: [1]

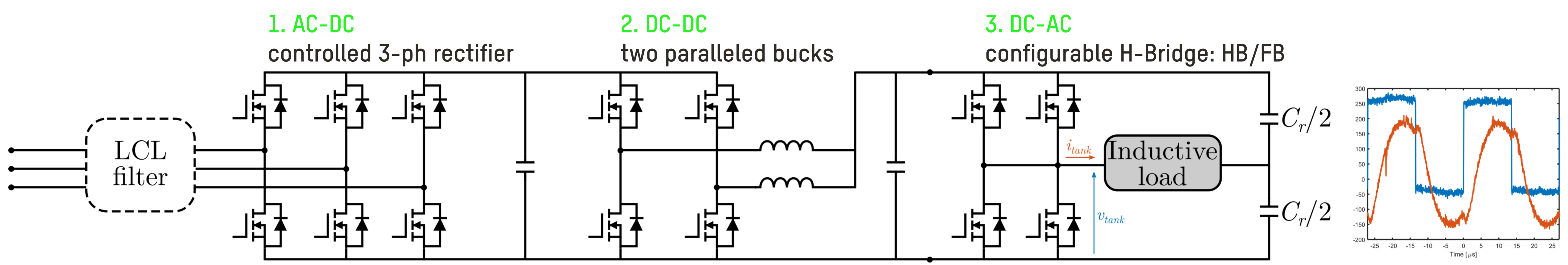
- ✓ Quick
- ✓ Durable
- ✓ Easy to control
- ✓ Efficient

-Power converters adapt the mains' frequency to the frequency required by the process.

-Many power electronics **topologies** are used in IH systems [2,3].

-Most of the IH converters make use of **resonant circuits** [4].

➔ A **versatile power converter** for testing high variety of IH processes is presented in this work.



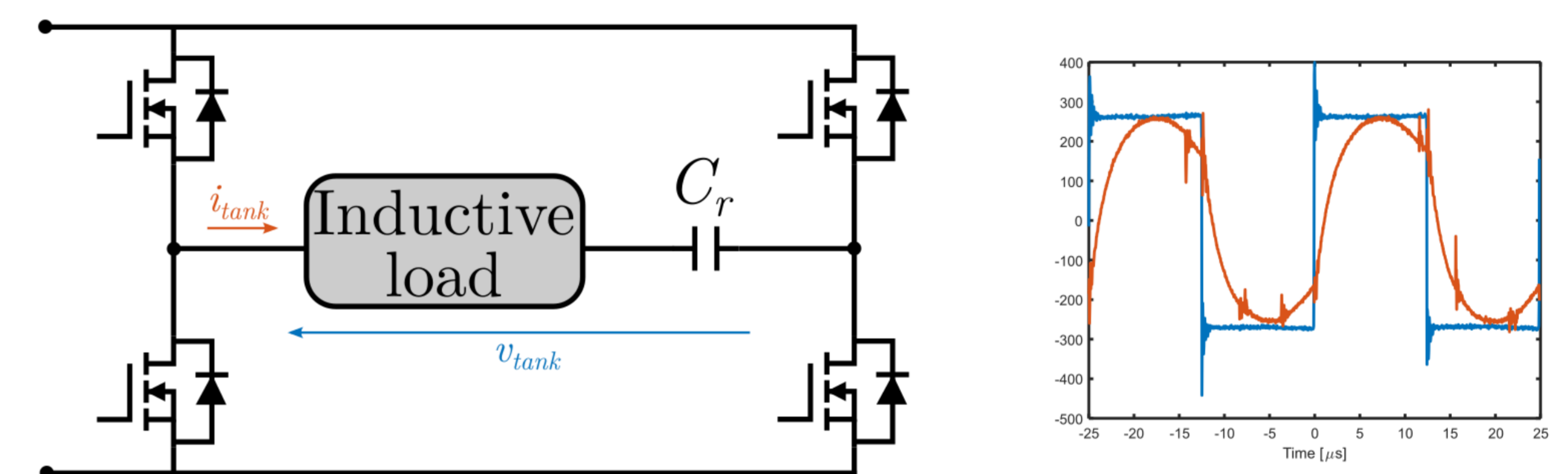
➤ Main function: convert the mains voltage into a **high frequency current**.

➤ Divided into **3 stages**:

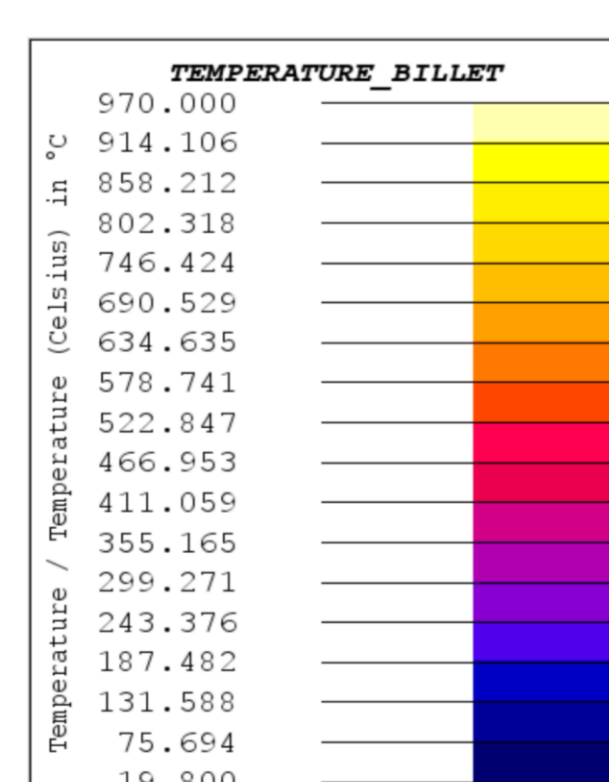
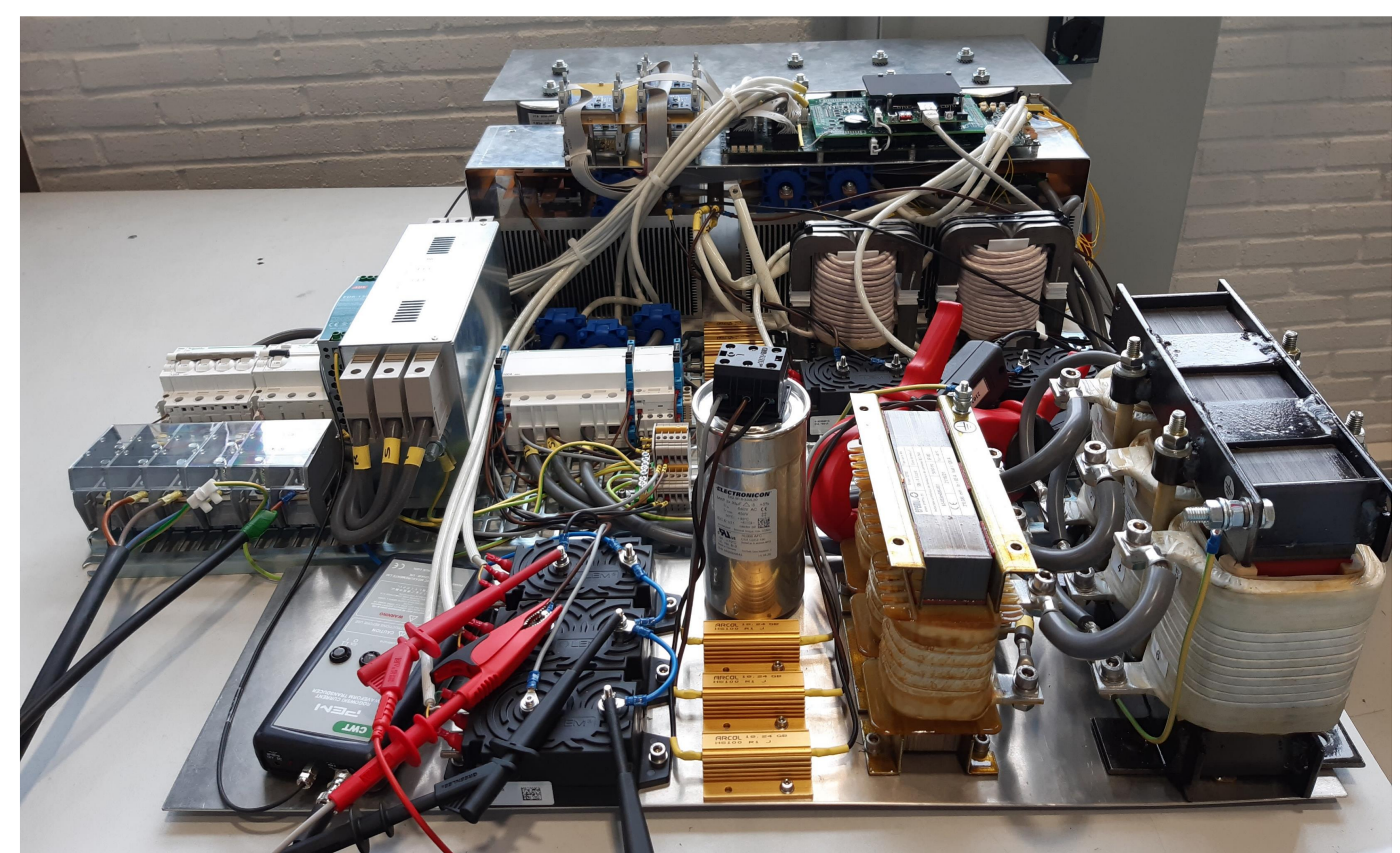
1. The **3-ph rectifier** generates the **dc voltage up to 650 Vdc**.
2. **DC-DC buck** converters will **further reduce** that voltage.
3. **H-Bridge** inverter to **feed the inductive load**.

➤ All the semiconductors are based on **SiC technology**.

➤ Main purpose of the prototype: **validate IH models simulated by FEM** tools to investigate new IH processes.



Ikerlan's experimental prototype in a table



FEM 3D simulation:  
temperature evolution of induction hardened  
cylindrical steel probes

### References

- [1] RUDNEV, V., LOVELESS, D., and COOK, R. Handbook of Induction Heating. CRC Press. 2017.
- [2] VISHNURAM, P., RAMACHANDIRAN, G., SUDHAKAR BABU, T., and NASTASI, B. Induction Heating in Domestic Cooking and Industrial Melting Applications: A Systematic Review on Modelling, Converter Topologies and Control Schemes. *Energies*. 2021, 14, 6634. <https://doi.org/10.3390/en14206634>
- [3] LUCÍA, O., MAUSSION, P., DEDE E.J., and BURDÍO J.M. Induction Heating Technology and Its Applications: Past Developments, Current Technology, and Future Challenges. *IEEE Transactions on Industrial Electronics*. 2014, Vol. 60, No. 5.
- [4] ERICKSON, R.W. and MAKSIMOVIC, D. Resonant Conversion. In: *Fundamentals of Power Electronics*. 2nd ed. Colorado: KLUWER, 2001, p. 705-760. ISBN 0-7923-7270-0.