

# DMM effect on ammonia oxidation

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## Summary

This study evaluates how dimethoxymethane (DMM) affects the oxidation of ammonia. This compound improves the reactivity of  $\text{NH}_3$ , reducing the temperature at which the chemical reaction begins. Likewise, a study is conducted on the different reaction routes that ammonia follows depending on various parameters.

## Introduction

Ammonia ( $\text{NH}_3$ ) combustion is emerged as a promising clean alternative to conventional fuels due to its carbon-free nature and its potential to be synthesized via renewable energy sources. Nevertheless,  $\text{NH}_3$  presents several unfavorable thermochemical characteristics that limit its direct application as a fuel.

One potential strategy to overcome these limitations is the co-combustion of  $\text{NH}_3$  with fuels with better thermochemical properties. Previous studies have demonstrated that dimethoxymethane (DMM) can considerably reduce ignition delay times and enhance the laminar burning velocity of ammonia by up to threefold through the formation of highly reactive radicals that accelerate  $\text{NH}_3$  oxidation kinetics [1,2]. Furthermore, DMM has been reported to improve engine performance while reducing soot formation and  $\text{NO}_x$  emissions compared with conventional fuels [3,4].

## Experimental

A flow reactor setup is used to carry out these experiments. The reactor has an internal diameter 8.7 mm and 200 mm in length and is placed into an electric heated oven. A Type-K fine-wire thermocouple is employed to measure the isothermal conditions ( $\pm 5$  K). A detailed description of the setup is available elsewhere [5]. A total gas flow rate of  $1000 \text{ mL} \cdot \text{min}^{-1}$  (STP) is used. Every gas reactant is added individually.

The excess oxygen ratio ( $\lambda$ ) is defined as the fed oxygen divided by the  $\text{O}_2$  necessary for complete oxidation. Temperature, excess oxygen ratio ( $\lambda$ ),

$\text{NH}_3$ , and DMM concentrations have been varied in these experiments. Both ammonia and DMM initial concentrations are modified to cover different  $\text{NH}_3/\text{DMM}$  ratios.  $\lambda$  is changed for each experiment (0-3.2). Each experimental set was run in a range of temperatures between 875-1425 K.

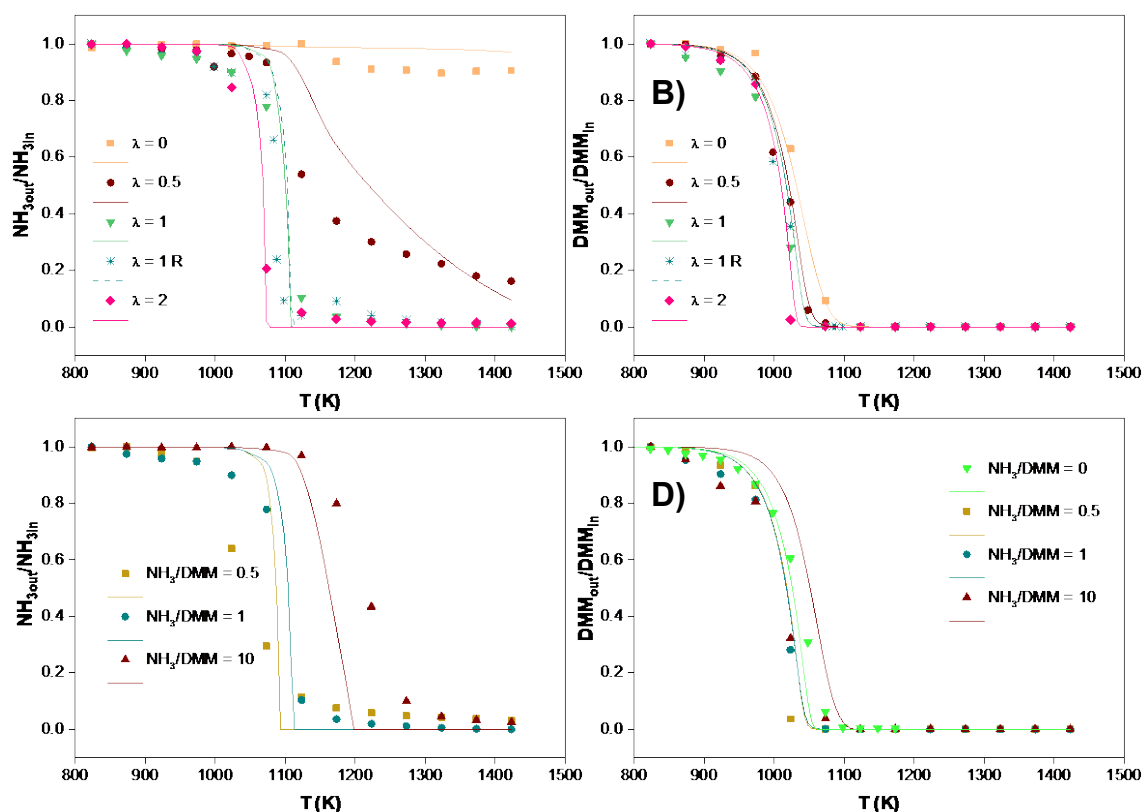
A gas chromatograph Agilent 990 Micro GC equipped with thermal conductivity detectors (TCD) is used to measure  $\text{CO}$ ,  $\text{CO}_2$ ,  $\text{CH}_4$ ,  $\text{C}_2\text{H}_6$ ,  $\text{C}_2\text{H}_4$ ,  $\text{C}_2\text{H}_2$ ,  $\text{NH}_3$ ,  $\text{N}_2\text{O}$ ,  $\text{H}_2$ ,  $\text{N}_2$ ,  $\text{O}_2$  and  $\text{HCN}$ . In addition, the outlet gas stream is analyzed using an Advance Optima AO2020 series continuous gas analyzer, which measures the concentration of  $\text{NO}$ .

A detailed kinetic model was used to study the behavior of the different identified species by means of a plug flow reactor (PFR) implemented in the CHEMKIN-Pro software.

## Results and discussions

Figures 1A and 1C show the  $\text{NH}_3$  profiles for different  $\lambda$  and  $\text{NH}_3/\text{DMM}$  ratios, respectively.  $\text{NH}_3$  conversion is strongly affected by  $\lambda$ . Under fuel-lean conditions,  $\text{NH}_3$  oxidation shifts to lower temperatures, with an approximate temperature shift of 100 K between fuel-lean and fuel-rich conditions. Under fuel-rich conditions, complete  $\text{NH}_3$  conversion is not achieved, with approximately 16% of the initial  $\text{NH}_3$  remaining unreacted.

DMM also has a significant influence on  $\text{NH}_3$  conversion, provided that the initial DMM concentration does not exceed that of  $\text{NH}_3$  ( $\text{NH}_3/\text{DMM} \leq 1$ ). However, under highly diluted DMM conditions ( $\text{NH}_3/\text{DMM} = 1$ ),  $\text{NH}_3$  conversion shifts to higher temperatures by approximately 150 K due to the lower radical availability. Concerning DMM, unlike  $\text{NH}_3$ , the conversion temperature range remains narrow as  $\lambda$  changes (Figure 1B), with temperature differences below 50 K. Its main consumption pathway is Hydrogen abstraction by  $\text{CH}_3$  radicals, resulting in reduced competition for  $\text{OH}$  and  $\text{O}$  radicals, which play a key role in  $\text{NH}_3$  conversion. DMM conversion is not significantly



**Figure 1.** Fig. 1. A-B) Species profiles for  $\text{NH}_3$  and DMM for different  $\lambda$  with  $\text{NH}_3/\text{DMM}$  mixture ratios similar to one. C-D) Species profiles for  $\text{NH}_3$  and DMM for different  $\text{NH}_3/\text{DMM}$  mixture ratios at stoichiometric conditions

influenced by the initial  $\text{NH}_3$  concentration, as the overall behaviour is similar to that observed for neat DMM oxidation (Figure 1D).

## Conclusions

The present study demonstrates that  $\text{NH}_3$  conversion is highly dependent on oxygen availability, while DMM behaves as an effective combustion enhancer by promoting  $\text{NH}_3$  oxidation without significantly competing for the main oxidizing radicals, namely OH and O.

## Acknowledgments

The authors express their gratitude to grant PID2021-124320B-I00, TED2021-129557B-I00 and PID2025-155489OB-I00, funded by MCIN/AEI/10.13039/501100011033, “ERDF A way of making Europe”, by the “European Union” and to Aragón Government (Ref. T22\_23R) and pre-doctoral grant awarded to Mr. Ruiz-Gutiérrez, PRE2022-104181 grant funded by MICIN.

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